

Date: Tuesday, 8/21/2007 1:59:22 PM
 User: Kim Johnston

Process Sheet

| | | | |
|-----------------------|------------------------------------------|------------------|----------------|
| Customer | : CU-DAR001 Dart Helicopters Services | Drawing Name | : BASKET HINGE |
| Job Number | : 34124 | | |
| Estimate Number | : 10904 | | |
| P.O. Number | : N/A | Part Number | : D33283 |
| This Issue | : 8/21/2007 S.O. No. : N/A | Drawing Number | : D3328 REV B |
| Prsht Rev. | : NC | Project Number | : N/A |
| First Issue | : N/A Type : SMALL /MED FAB | Drawing Revision | : B |
| Previous Run | : 33872 | Material | : N/A |
| Written By | : <u> </u> | Due Date | : 8/28/2007 |
| Checked & Approved By | : <u> </u> | Qty: | 20 Um: Each |
| Comment | : Est. A 05.02.09 New issue KJ/JLM | | |
| | : Est Rev:B Now on Waterjet 07-05-28 JLM | | |

Additional Product

Job Number:



| | | |
|---------|-----------------------|---------------|
| Seq. #: | Machine Or Operation: | Description : |
|---------|-----------------------|---------------|

| | | |
|-----|-----------|----------------------|
| 1.0 | M1010S125 | 1010-1025 sheet .125 |
|-----|-----------|----------------------|



Comment: Qty.: 0.0729 sf(s)/Unit Total : 1.4574 sf(s)

1010-1025 sheet .125

Batch: M105089

Scrap = 2
 Done = 20
 Total = 22

SAD 07/08/22

| | | |
|-----|-----------|----------------|
| 2.0 | WATER JET | FLOW WATER JET |
|-----|-----------|----------------|



Comment: FLOW WATER JET

1-Cut as per Dwg D3382

Dwg Rev: B

Prog Rev: B

2-Debur if necessary

Mr. SAD

07-08-23 (20)

07/08/22 20 Pro

| | | |
|-----|-----|----------------------------------------|
| 3.0 | QC2 | INSPECT PARTS AS THEY COME OFF MACHINE |
|-----|-----|----------------------------------------|



Comment: INSPECT PARTS AS THEY COME OFF MACHINE

SAD 07/08/22 20

| | | |
|-----|-----|----------------|
| 4.0 | QC8 | SECOND CHECK * |
|-----|-----|----------------|



Comment: SECOND CHECK

Sn

07/08/23 (20)

| | | |
|-----|-------------|-----------------------|
| 5.0 | PACKAGING 1 | PACKAGING RESOURCE #1 |
|-----|-------------|-----------------------|



Comment: PACKAGING RESOURCE #1




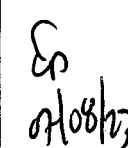

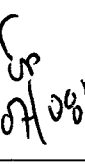
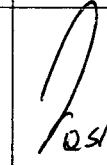
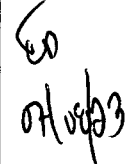
Identify and Stock

Location: WS

U 07-08-24

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes ☒ No ☐ DQA: RD Date: 07/08/22
 QA: N/C Closed: _____ Date: _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|-----------------|------|----------------------------------------------------------------------------|--------------------------------------------------------------------------------------------|------------------------------------|-----------------|----------------------------------------------------------------------------------------------------------|----------------------------------------------------------------------------------------------|----------------------------------------------------------------------------------------------------------|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Chief Eng | Approval QC Inspector |
| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
| 07/08/22 JAD | 2.0 | One scrap had to change offset |  JAD | Scrap / destroy / replace Qty 1 | JAD 07/08/22 |  JAD 07/08/22 |  JAD |  JAD 07/08/22 |
| 07/08/22 JAD | 2.0 | Waterjet waterjet was not flame correctly so cut over to other piece |  JAD | Scrap / destroy / replace Qty 1 | JAD 07/08/22 |  JAD 07/08/22 |  JAD |  JAD 07/08/22 |
| | | | | | | | | |

NOTE: Date & initial all entries

Date: Tuesday, 8/21/2007 1:59:22 PM
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Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: BASKET HINGE

Job Number: 34124

Part Number: D33283

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



20

Comment: FINAL INSPECTION/W/O RELEASE

2007/08/27

Job Completion



6 08.24

Dart Aerospace Ltd

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|------|------|----------------------------------|--------------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Chief Eng | Approval QC Inspector |
| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
| | | | | | | | | |
| | | | | | | | | |
| | | | | | | | | |

NOTE: Date & initial all entries

DART

| | | | |
|------------------|----------------|---------------------------------------------------|------------------------|
| DESIGN DH | DRAWN BY DH | DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA | |
| CHECKED DH | APPROVED DH | DRAWING NO. D3328 | REV. B SHEET 1 OF 1 |
| DATE 05.04.25 | | TITLE BASKET HINGE | SCALE 1:1 |
| A | 04.10.27 | NEW ISSUE | |
| B | 05.04.25 | -1, HEIGHT DECREASED BY 0.125 | |

RELEASED
05.04.28

D3328-1

D3328-3

D3328-1/-3 BASKET HINGE

1) MATERIAL: AISI 1010-1025 OR ASTM A36/A366/A1008 OR CSA G40-
21,38W/44W/50W/60W/70W SERIES STEEL 11 GAUGE (0.120 THICK)
(DART REF. M1010S-S10GA)

2) BREAK ALL SHARP EDGES TO 0.005 TO 0.015

3) ALL DIMENSIONS ARE IN INCHES

4) ALL TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

SHOP COPY
RETURN TO
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SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 34124

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